



Safety Data Sheet

according to Regulation (EC) No 1907/2006

Assembly Cement high strength

Print date: 23.01.2017

Product code: 16-20

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SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

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1.2. Relevant identified uses of the substance or mixture and uses advised against

Use of the substance/mixture

Adhesives, sealants

Uses advised against

Reserved for industrial and professional use.

1.3. Details of the supplier of the safety data sheet

Company name:	ITW LLC & Co. KG	
Street:	Mühlackerstrasse 149	
Place:	D-75417 Mühlacker	
Telephone:	++49(0)7041-96340	Telefax: ++49(0)7041-963429
e-mail:	info@itwcp.de	
Internet:	www.itwcp.de	
Responsible Department:	Produktsicherheit	

1.4. Emergency telephone number:

++49(0)7041-96340
Mo. - Do. 8.00 - 16.30 Fr. 8.00 - 14.00

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

Regulation (EC) No. 1272/2008

Hazard categories:

Serious eye damage/eye irritation: Eye Irrit. 2

Respiratory or skin sensitisation: Skin Sens. 1

Hazard Statements:

Causes serious eye irritation.

May cause an allergic skin reaction.

2.2. Label elements

Regulation (EC) No. 1272/2008

Hazard components for labelling

Hydroxypropyl methacrylate, mixture of isomers

Trimethylolpropane ethoxylate triacrylate

Signal word: Warning

Pictograms:



Hazard statements

H319	Causes serious eye irritation.
H317	May cause an allergic skin reaction.

Precautionary statements

P362+P364	Take off contaminated clothing and wash it before reuse.
P337+P313	If eye irritation persists: Get medical advice/attention.
P333+P313	If skin irritation or rash occurs: Get medical advice/attention.
P305+P351+P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P302+P352	IF ON SKIN: Wash with plenty of water.

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P363

Wash contaminated clothing before reuse.

P280

Wear protective gloves/protective clothing/eye protection/face protection.

SECTION 3: Composition/information on ingredients**3.2. Mixtures****Chemical characterization**

Adhesives, sealants

Hazardous components

CAS No	Chemical name	Quantity		
	EC No	Index No	REACH No	
	Classification according to Regulation (EC) No. 1272/2008 [CLP]			
27813-02-1	Hydroxypropyl methacrylate, mixture of isomers	5-10%		
	248-666-3			
	Eye Irrit. 2A, Skin Sens. 1; H319 H317			
20882-04-6	mono-2-(Methacryloyloxy)ethyl succinate	5-10%		
	244-096-4			
	Skin Irrit. 2, Eye Irrit. 2; H315 H319			
80-15-9	cumene hydroperoxide, alpha,alpha-dimethylbenzyl hydroperoxide	<1%		
	201-254-7	617-002-00-8		
	Org. Perox. E, Acute Tox. 3, Acute Tox. 4, Acute Tox. 4, STOT RE 2, Skin Corr. 1B, Aquatic Chronic 2; H242 H331 H312 H302 H373 ** H314 H411			
102-82-9	Tributylamin	<1%		
	203-058-7			
	Acute Tox. 2, Acute Tox. 3, Acute Tox. 4, Skin Irrit. 2; H330 H311 H302 H315			
28961-43-5	Trimethylolpropane ethoxylate triacrylate	<1%		
			01-2119489900-30	
	Eye Irrit. 2, Skin Sens. 1; H319 H317			

Full text of H and EUH statements: see section 16.

SECTION 4: First aid measures**4.1. Description of first aid measures****General information**

Take off contaminated clothing.

After inhalation

Provide fresh air. In case of breathing difficulties administer oxygen. Medical treatment necessary.

After contact with skin

After contact with skin, wash immediately with: Water. Subsequently wash off with: Polyethylene glykol 400.
Remove contaminated, saturated clothing immediately. Medical treatment necessary. After contact with skin, wash immediately with plenty of water and soap.

After contact with eyes

In case of contact with eyes, rinse immediately with plenty of flowing water for 10 to 15 minutes holding eyelids apart. Subsequently consult an ophthalmologist. Rinse immediately carefully and thoroughly with eye-bath or water.

After ingestion

If swallowed, immediately drink: Water. Rinse mouth immediately and drink plenty of water. If swallowed, do not induce vomiting: seek medical advice immediately and show this container or label.



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SECTION 5: Firefighting measures

5.1. Extinguishing media

Suitable extinguishing media

Co-ordinate fire-fighting measures to the fire surroundings. ABC powder.

Unsuitable extinguishing media

Water with tenside additive. Water.

5.2. Special hazards arising from the substance or mixture

In case of fire may be liberated: Nitrogen oxides (NOx). Carbon monoxide. Carbon dioxide (CO₂).

5.3. Advice for firefighters

Wear a self-contained breathing apparatus and chemical protective clothing.

Additional information

Suppress gases/vapours/mists with water spray jet. Contaminated fire-fighting water must be collected separately. Do not allow to enter into surface water or drains.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Provide adequate ventilation. Do not breathe gas/fumes/vapour/spray. Avoid contact with skin, eyes and clothes. Wear personal protection equipment.

6.2. Environmental precautions

Do not allow to enter into surface water or drains. Do not allow to enter into surface water or drains.

6.3. Methods and material for containment and cleaning up

Absorb with liquid-binding material (e.g. sand, diatomaceous earth, acid- or universal binding agents). Treat the recovered material as prescribed in the section on waste disposal. Absorb with liquid-binding material (e.g. sand, diatomaceous earth, acid- or universal binding agents). Treat the recovered material as prescribed in the section on waste disposal.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Advice on safe handling

This article doesn't contain dangerous substances or preparations intended to be released under normal or reasonably foreseeable conditions of use.

Advice on protection against fire and explosion

No special fire protection measures are necessary.

Further information on handling

Keep container tightly closed. Keep/Store only in original container.

7.2. Conditions for safe storage, including any incompatibilities

Requirements for storage rooms and vessels

Keep container tightly closed. Keep/Store only in original container.

Advice on storage compatibility

Information about storage in one common storage facility: no restriction.

Further information on storage conditions

Keep container tightly closed. Keep in a cool, well-ventilated place. storage temperature: 10-20°C

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

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Additional advice on limit values

Does not contain substances above concentration limits fixing an occupational exposure limit.

8.2. Exposure controls



Appropriate engineering controls

If handled uncovered, arrangements with local exhaust ventilation have to be used. Do not breathe gas/fumes/vapour/spray.

Protective and hygiene measures

Remove contaminated, saturated clothing immediately. Protect skin by using skin protective cream. After work, wash hands and face. When using do not eat or drink. No special precautionary measures are necessary.

Eye/face protection

Tightly sealed safety glasses.

Hand protection

DIN EN 374 Tested protective gloves are to be worn: Butyl rubber. For special purposes, it is recommended to check the resistance to chemicals of the protective gloves mentioned above together with the supplier of these gloves.

Respiratory protection

In case of inadequate ventilation wear respiratory protection.gas filtering equipment (EN 141).

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state:	liquid
Colour:	green
Odour:	odourless

Test method

Changes in the physical state

Melting point:	not determined
Initial boiling point and boiling range:	not determined
Flash point:	>100 °C

Explosive properties

not explosive.

Density (at 25 °C):	1,1 g/cm ³
Water solubility:	Immiscible
Viscosity / dynamic: (at 25 °C)	10000-16000 mPa·s

SECTION 10: Stability and reactivity

10.1. Reactivity

No data available

10.2. Chemical stability

Product is stable in the test system throughout the duration of the test.

10.3. Possibility of hazardous reactions

No data available

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10.4. Conditions to avoid

No data available

10.5. Incompatible materials

No data available

10.6. Hazardous decomposition products

No data available

Further information

No data available

SECTION 11: Toxicological information**11.1. Information on toxicological effects****Acute toxicity**

CAS No	Chemical name			
	Exposure route	Dose	Species	Source
80-15-9	cumene hydroperoxide, alpha,alpha-dimethylbenzyl hydroperoxide			
	oral	LD50 382 mg/kg	Rat	IUCLID
	dermal	LD50 500 mg/kg	Rat	RTECS
	inhalative (4 h) vapour	LC50 1,4 mg/l	Rat	IUCLID
	inhalative aerosol	ATE 0,5 mg/l		
102-82-9	Tributylamin			
	oral	ATE 500 mg/kg		
	dermal	ATE 300 mg/kg		
	inhalative vapour	ATE 0,5 mg/l		
	inhalative aerosol	ATE 0,05 mg/l		

Irritation and corrosivity

Irritating to eyes. Risk of serious damage to eyes.

Sensitising effects

May cause sensitisation by skin contact.

Carcinogenic/mutagenic/toxic effects for reproduction

No data available

STOT-repeated exposure

No data available

Specific effects in experiment on an animal

No data available

Additional information on tests

The classification was carried out according to the calculation method of the Preparations Directive (1999/45/EC).

Practical experience**Observations relevant to classification**

No data available

SECTION 12: Ecological information**12.1. Toxicity**

Harmful to aquatic organisms, may cause long-term adverse effects in the aquatic environment.



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12.2. Persistence and degradability

No data available

12.3. Bioaccumulative potential

No data available

12.4. Mobility in soil

No data available

12.5. Results of PBT and vPvB assessment

No data available

12.6. Other adverse effects

No data available

Further information

Do not allow to enter into surface water or drains. The classification was carried out according to the calculation method of the Preparations Directive (1999/45/EC).

SECTION 13: Disposal considerations

13.1. Waste treatment methods

Advice on disposal

Dispose of waste according to applicable legislation.

Waste disposal number of waste from residues/unused products

080409 WASTES FROM THE MANUFACTURE, FORMULATION, SUPPLY AND USE (MFSU) OF COATINGS (PAINTS, VARNISHES AND VITREOUS ENAMELS), ADHESIVES, SEALANTS AND PRINTING INKS; wastes from MFSU of adhesives and sealants (including waterproofing products); waste adhesives and sealants containing organic solvents or other hazardous substances
Classified as hazardous waste.

Waste disposal number of contaminated packaging

150102 WASTE PACKAGING; ABSORBENTS, WIPING CLOTHS, FILTER MATERIALS AND PROTECTIVE CLOTHING NOT OTHERWISE SPECIFIED; packaging (including separately collected municipal packaging waste); plastic packaging

Contaminated packaging

Non-contaminated packages may be recycled. Handle contaminated packages in the same way as the substance itself.

SECTION 14: Transport information

Land transport (ADR/RID)

Other applicable information (land transport)

Not restricted

Inland waterways transport (ADN)

Other applicable information (inland waterways transport)

Not restricted

Marine transport (IMDG)

Other applicable information (marine transport)

Not restricted

Air transport (ICAO)

Other applicable information (air transport)

Not restricted

SECTION 15: Regulatory information

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15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture**EU regulatory information**

2004/42/EC (VOC): 9,98 % (109,78 g/l)

National regulatory information

Water contaminating class (D): 2 - water contaminating

SECTION 16: Other information**Relevant H and EUH statements (number and full text)**

H242	Heating may cause a fire.
H302	Harmful if swallowed.
H311	Toxic in contact with skin.
H312	Harmful in contact with skin.
H314	Causes severe skin burns and eye damage.
H315	Causes skin irritation.
H317	May cause an allergic skin reaction.
H319	Causes serious eye irritation.
H330	Fatal if inhaled.
H331	Toxic if inhaled.
H373	May cause damage to organs through prolonged or repeated exposure.
H411	Toxic to aquatic life with long lasting effects.

(The data for the hazardous ingredients were taken respectively from the last version of the sub-contractor's safety data sheet.)